

# ASSEMBLY DRAWING FORMAT

**OFS Proprietary**  
Use Pursuant to Company Instructions

Packing Specification for Mechanical Connectors

## 1. General

This document specifies the packing requirements for mechanical connectors, also referred to as field-mountable optical fiber connectors, supplied by OFS Fitel.

## 2. Product Configuration

The products supplied by OFS Fitel shall be prepared to the following configurations:

Stocklist			301066585 MOCLCA-SM-250um/900um-W/TOOL-50 PACK	301066601 MOCLCU-MM-250um/900um-W/TOOL-50 PACK	301066254 MOCLCU-SM-250um/900um-W/TOOL-50 PACK	301066247 MOCSCA-SM-250um/900um-W/TOOL-50 PACK	301066593 MOCSCU-MM-250um/900um-W/TOOL-50 PACK	301066551 MOCSCU-SM-250um/900um-W/TOOL-50 PACK
Item	Item Description	Note	Quantity					
1	MOCLCA-SM, 10-pack		5					
2	MOCLCU-MM, 10-pack			5				
3	MOCLCU-SM, 10-pack				5			
4	MOCSCA-SM, 10-pack					5		
5	MOCSCU-MM, 10-pack						5	
6	MOCSCU-SM, 10-pack							5
7	Fiber Holder/Assembly Tool, LC		1	1	1			
8	Fiber Holder/Assembly Tool, SC					1	1	1
9	Press-to-Close Polyethylene Bag, 2 MIL		1	1	1	1	1	1
10	Instruction Sheet, LC, d12ak0097		1	1	1			
11	Instruction Sheet, SC, d12ak0020					1	1	1

**Table 1. Product Configuration**

Engineer	Date	Issue	CO #	Packing Specification for Mechanical Connectors	
J.A. DeBortoli	06/27/2012	1		<b>OFS a Furukawa Company</b>	
				a12ak1039	Sheet 1 of 2

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## 3. Packing Operation

1. Prepare the materials to be packed according to Table 1.
2. Place five 10-packs of connectors into a press-to-close polyethylene bag.
3. To the same bag add the applicable fiber holder, assembly tool and instruction sheet.
4. Seal the polyethylene bag.
5. Obtain, form, and tape bottom flaps of the smallest outer box available for shipping.
6. Place the sealed polyethylene bag into the formed box.
7. Fill all voids in the box with packing material.
8. Close top flaps of box and seal with tape.

Issue	Date	Change Description
1	6/27/2012	Original Issue.

Engineer	Date	Issue	CO #		
J.A. DeBortoli	06/27/2012	1		Packing Specification for Mechanical Connectors	
				<b>ofs</b> a Furukawa Company	
				a12ak1039	Sheet 2 of 2