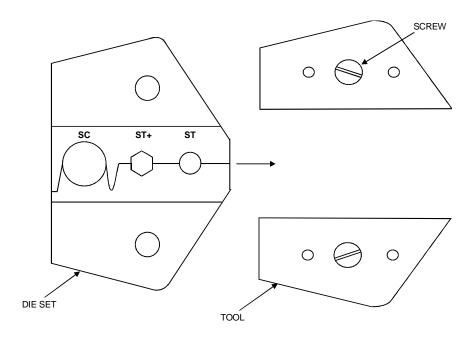
## Installation Procedure for SC/ST<sup>®</sup> II+/ST Die Set



- 1. Squeeze the handles of the 102A or 1510B Crimp Tool until they release.
- 2. Remove the two slotted flat-head machine screws.
- Remove the old die set from the tool.
- 4. Close the handles of the tool to the last position at which the tool remains in the closed and locked position.
- 5. Put the two halves of the replacement die set (comcode 107 164 295) together as shown in above figure.
- 6. Slide the dies into place, inserting the "ST" marked end first. The die set may be flipped to accommodate left- or right-handed users as well as installers working more frequently with either ST II+ or SC connectors. However, <u>make sure the end marked ST is always inserted first</u>.
- 7. Align the screw holes in the dies with the mounting holes in the tool.
- 8. Install the flat-head screws and tighten.